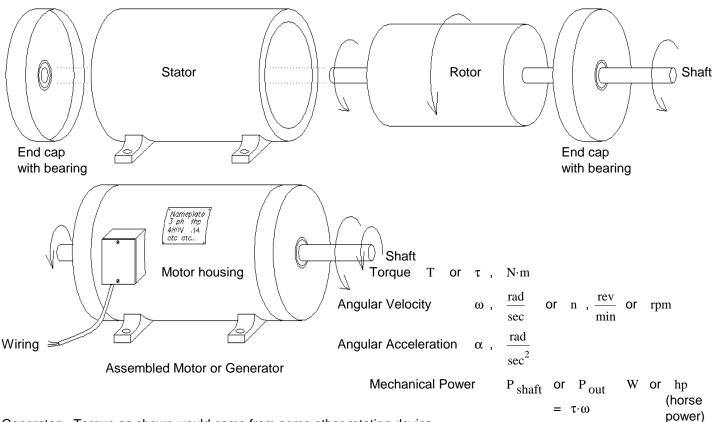
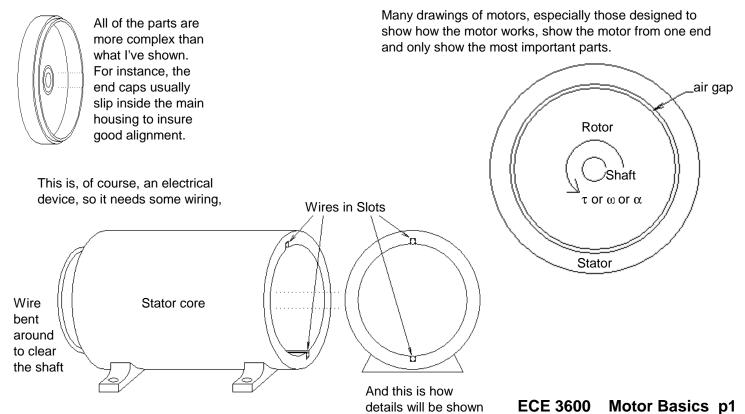
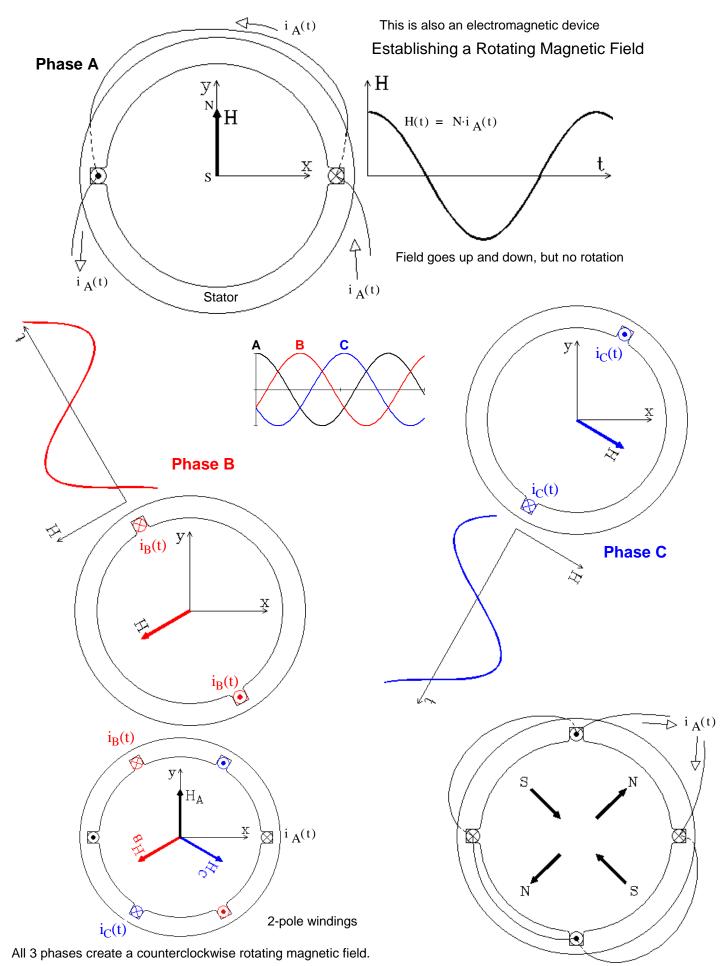
# ECE 3600 Generator & Motor Basics

Simplified Drawing of a Motor or Generator (Exploded view)



- Generator: Torque as shown would come from some other rotating device, the *prime-mover* (not shown). The mechanical, shaft power would be into the generator.
- Motor: Torque as shown would be caused by the motor overcoming a mechanical *loac* resisting the motor's rotation (not shown). The mechanical, shaft power would be out of the motor. If the shaft were not coupled to some mechanical load the motor would spin freely (the no-load condition).





# ECE 3600 Motor Basics p2

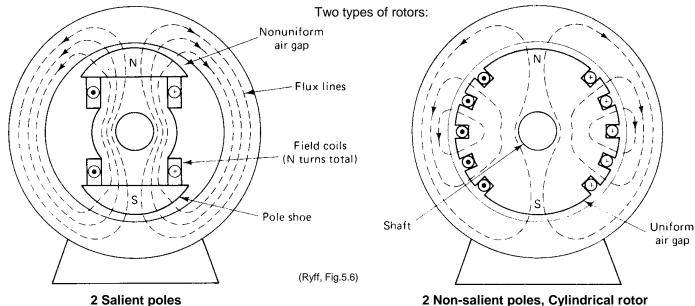
Phase A of a 4-pole winding

Speed of the Rotating Magnetic Field  
Depends on the number of poles 
$$\omega = \frac{4 \cdot \pi \cdot f}{N_{poles}} = \frac{2 \cdot \left(377 \cdot \frac{rad}{sec}\right)}{N_{poles}}$$
 for 60Hz systems  
OR,  $n_{m}$  or  $n_{sync} = \frac{f \cdot \frac{2 \cdot poles}{Cyc} \cdot \frac{60 \cdot sec}{min}}{N_{poles}} = \frac{7200 \cdot rpm}{N_{poles}}$  for 60Hz systems

The same stator windings are used for 3-phase Synchronous Machines and for Induction Motors. In Synchronous Machines the stator is often called the "armature".

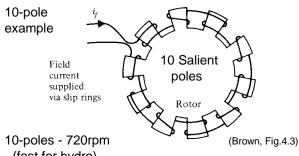
# Synchronous Generators & Motors

Rotor The rotors in Synchronous Machines are magnets which want to follow the rotating magnetic fields, usually DC electromagnets. The DC current usually flows through brushes and slip rings to reach the moving rotor. Sometimes the field current is generated and rectified right on the rotor. This DC field current is called the field current ( $I_f$ ).



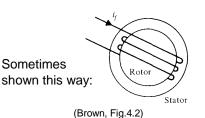
2 Salient poles

Common for a motor or generator with many poles



(fast for hydro)

Typically low-speed motor or water turbine driven generator. Typically short in length and large in diameter. (typ diameter is 1.5xlength)



Common for a motor or generator with few poles

Typically high-speed motor or steam turbine driven generator, long and small diameter. (typ length is 3xdiameter)

2-poles - 3600rpm 4-poles - 1800rpm

### Motor

If the stator currents flow in from a 3-phase power source and the rotor is a magnet, the rotor will follow the rotating magnetic field at the synchronous speed (in sync with the rotating field). That would be a synchronous motor. However, when the magnetic rotor is spinning within the stator windings it will induce voltages on those windings, just like a generator. The induced voltages (called the back EMF, EA) will oppose the input voltages that caused the original currents to flow.

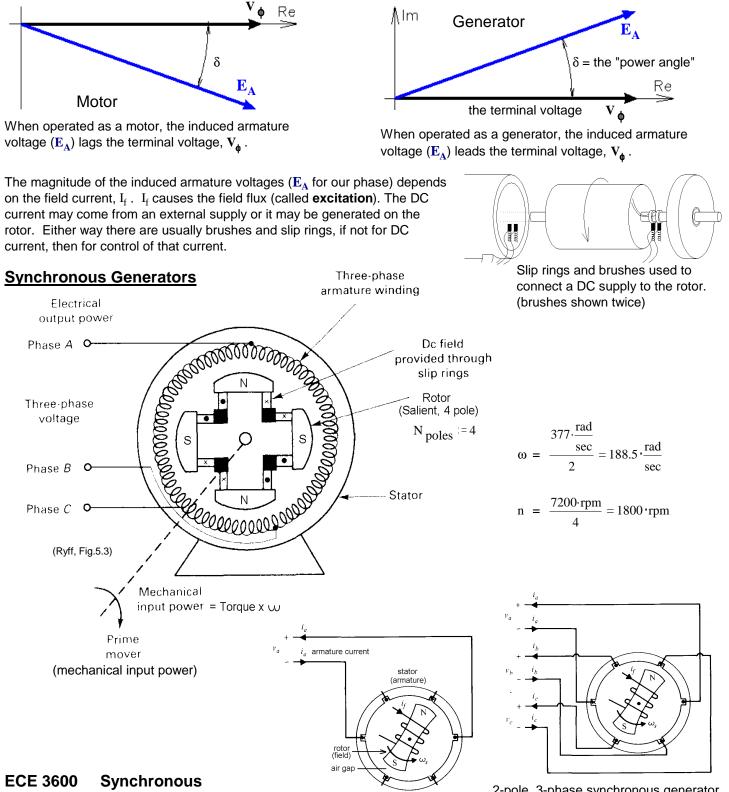
When the motor shaft is connected to a mechanical load (spins something which resists spinning), the rotor tries to slow down, but it only succeeds in lagging behind the rotating magnetic field a little (unless the motor is overloaded). When the rotor lags behind the field, the induced voltages  $(E_A)$ s will also lag the input voltages.

## Generator

If, instead of a mechanical load, the shaft of this same device is connected to a source of mechanical power which tries to make it spin faster than the synchronous speed, it will act as a generator. If the generator is connected to the power grid (as they usually are) the only way the mechanical power source (the prime mover) can increase the speed would be to push the frequency of the entire grid higher than 60 Hz -- not likely. So all it succeeds in doing is to make the rotor lead the rotating magnetic field a little and along with it the induced voltages ( $\mathbf{E}_A$ )s will also lead the grid voltages.

Phasor diagrams of one phase.

We usually consider the the terminal or phase voltage ( $V_{\phi}$ ) be set and held constant by the entire power grid.

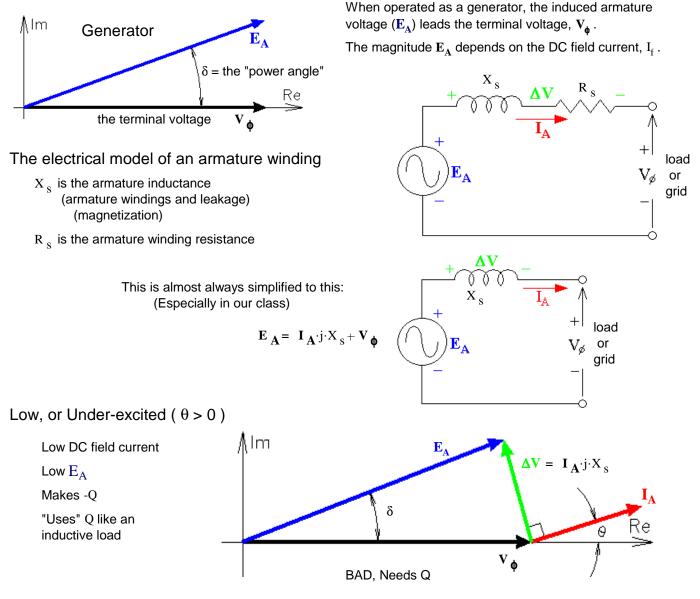


Generators & Motors p2

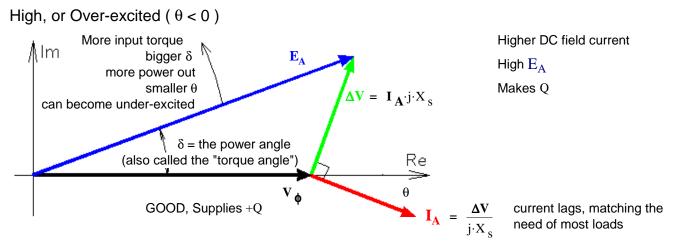
Stator (armature) winding

2-pole, 3-phase synchronous generator (Brown, Fig.4.1)

### Electrical analysis on a per-phase basis



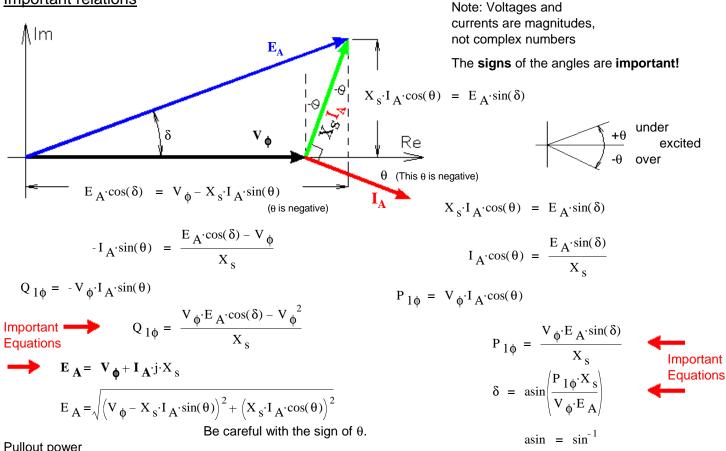
The **under-excited** condition, the current leads the terminal voltage,  $V_{\phi}$ . The generator supplies -Q (-VARs), that is, it absorbs +Q (+VARs), just like an inductive load. Usually not desirable.



The **over-excited** condition, the current lags the terminal voltage,  $V_{\phi}$ . The generator supplies +Q (+VARs), that is, it absorbs -Q (-VARs), just like an capacitive load. Usually desirable.

## ECE 3600 Synchronous Generators & Motors p3

### Important relations



Pullout power

If  $\delta$  reaches 90°, the generator will lose synchronization. Pullout power is the maximum power a generator can produce for a given excitation, at  $\delta = 90 \text{ deg}$ 

$$P_{po} = \frac{E_{A} \cdot V_{\phi}}{X_{s}} \cdot \sin(90 \cdot \deg) = \frac{E_{A} \cdot V_{\phi}}{X_{s}}$$

To Bring a Synchronous Generator "On Line"

- 1. Bring speed to the correct rpm so that the generator frequency matches the line frequency.
- 2. Adjust the field current,  $I_{t}$  so that the generator voltage matches the line voltage.
- 3. Readjust speed if necessary, check that the phases are in the correct sequence if necessary.
- 4. Wait until the phases align (0 volts difference between generator terminal and the line phase). Connect to the line at just the right moment.
- Increase input torgue to produce real electrical power and and field current to produce reactive power.

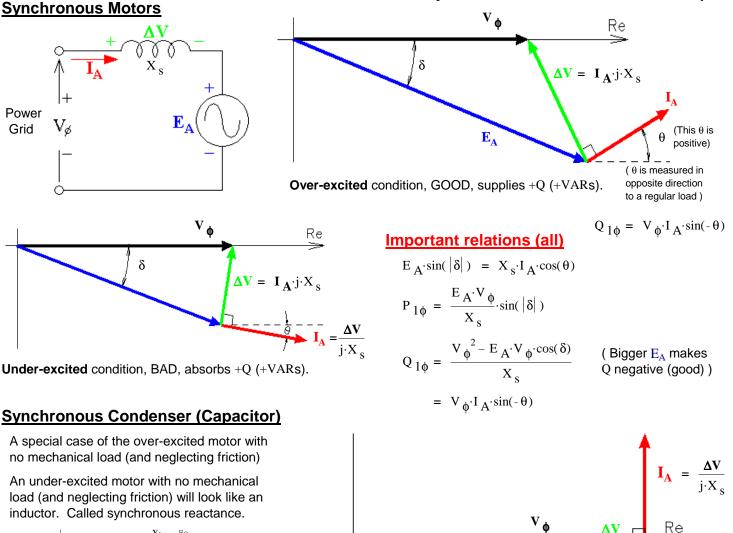
Most (~99%) of the world's electrical energy is produced by 3-phase synchronous generators.

Mechanical speed, torque, and power

 $\omega_{\text{mech}} = \frac{4 \cdot \pi \cdot f}{N_{\text{poles}}} = \frac{2 \cdot \left(377 \cdot \frac{\text{rad}}{\text{sec}}\right)}{N_{\text{poles}}} \text{ for 60Hz systems}$ Shaft speed in rad/sec  $n = \frac{f \cdot \frac{2 \cdot \text{poles}}{\text{cyc}} \cdot \frac{60 \cdot \text{sec}}{\text{min}}}{N_{\text{poles}}} = \frac{7200 \cdot \text{rpm}}{\text{poles}} \text{ for 60Hz systems}$ Shaft speed in rev/min  $\tau_{mech} \cdot \omega_{mech} = P_{3\phi}$  (electrical) neglecting losses ECE 3600  $\tau_{mech}$  = mechanical torque

Synchronous Generators & Motors p4

ECE 3600 Synchronous Generators & Motors p5

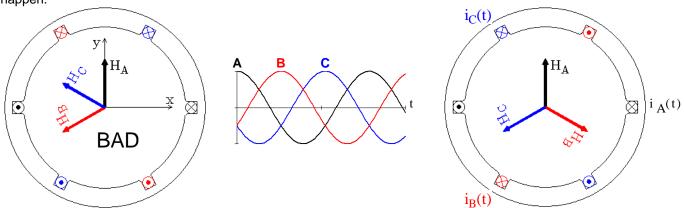


# Motor Connections and Changing the Direction of Rotation

DO NOT alter the manufacturer's wiring within the motor, other than to change from Y to  $\Delta$  or reverse. And then follow directions carefully. Otherwise something like this could happen:

It is OK to change the connections between the power panel and the motor as long as you don't mess with the neutral and/or ground connections. Swapping any two phases from the power panel will reverse the direction of rotation. Works for both Y and  $\Delta$  connections

EA



ECE 3600 Synchronous Generators & Motors p5

The 3 phases create a clockwise rotating magnetic field.

#### Core losses

# ECE 3600 Synchronous Generators & Motors p6

In steady-state synchronous operation, the rotor of a synchronous machine does not experience a changing magnetic flux so there are no core losses in the rotor and it can be made of solid ferromagnetic material. The stator, on the other hand, *does* experience a changing magnetic flux (at 60 Hz) so there are both hysteresis and eddy-current core losses in the stator. The stator is constructed of laminated, silconized material to minimize the eddy currents.

#### Stator windings in practice

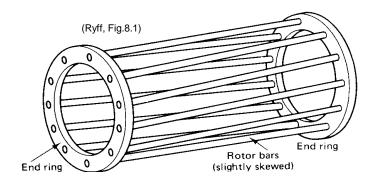
The nonlinearity of the stator core also causes the stator current to be nonsinusioidal, including a significant third-harmonic (just like in a transformer). The reduce the harmonics, the phase windings are designed to overlap each other a little and don't always span exactly 180° of flux.

#### Effect on the network (grid)

Our analysis regularly assumes that the generator feeds an "infinite" network bus. Then we can assume the network voltage, or the terminal voltage, is constant in magnitude, frequency and phase (The slack-bus idea). In reality, large generators *dc* affect the network (the larger the generator, the larger the effect). Increasing the prime-mover torque will raise the network voltage (especially in the local area) and slightly increase the entire network frequency. Matching the generation of reactive power to the local needs will help to optimize the network power flow.

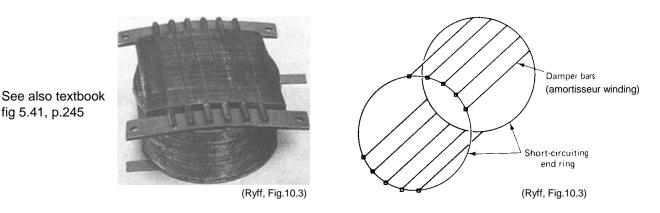
#### Damper Bars

The rotor of an *induction* motor includes a number of thick conductors called "rotor bars". Current is induced in these bars because the rotor normally turns at speed which is slower than the synchronous speed (the speed of the rotating flux caused by the stator windings). The interaction between the induced current and the rotating flux provides the motor torque.



Synchronous machines usually have very similar bars in their rotors. In steady-state synchronous operation, they have no affect. The purpose of these bars is to resist, or dampen, transients. Currents will be induced in these windings when the stator current magnitudes change or when the input rotational shaft speed changes. By Lenz's law, those currents will be induced in a direction to oppose the change that caused them. In solid iron rotors, the eddy currents have the same effect. Without damping, the shaft speed can oscillate.

See textbook section 5.11, p.243 for more details.



Note: These notes and Chapter 5 of our textbook assumes that the DC supply of the field current is robust enough to withstand high voltage transients. It also assumes the source resistance and the field winding resistance are so small that the field winding itself can perform the transient damping function. It is more reasonable to assume that the synchronous machine is constructed with damper bars, but the results of the different assumptions is about the same.

## ECE 3600 Synchronous Generators & Motors p7

#### Transient Conditions

The armature currents normally create a rotating flux in sync with the rotor motion and the flux through the rotor is constant. These steady-state currents see large synchronous reactances  $(X_s)$  due in large part to the low reluctance of the rotor.  $X_s$  can be 1 per-unit based on the machine's bases. When armature current magnitudes change, the armature flux has to change as well. A rotor with damping bars (or other low-resistance windings or eddy current paths), will strongly resist any changes in flux through the rotor, so much of the changing flux will go around the rotor, taking a much higher reluctance path. A higher reluctance path results in a lower inductance and a lower reactance.

- X<sub>s</sub> = steady-state synchronous reactance, nearly all flux goes through rotor
- $X^{\prime\prime}_{\ S}$  = sub transient synchronous reactance, no additional flux goes through rotor first few cycles only

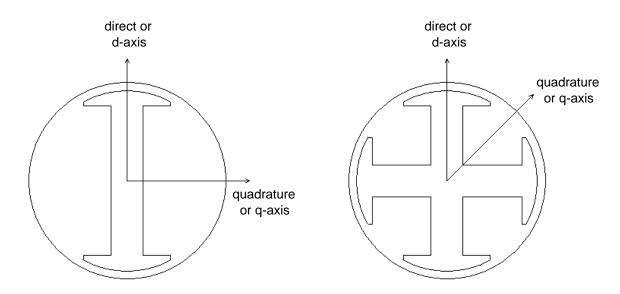
$$= \frac{X_s}{10}$$
 to  $\frac{X_s}{4}$ 

 $X'_{s}$  = transient synchronous reactance, some additional flux goes through rotor

after first few cycles until new steady-state.

#### Variations of the magnetizing reactance in salient pole machines

A large part of the synchronous reactance  $(X_s)$  is the magnetizing reactance  $(X_m)$  and arises from the rotating magnetic flux produced by the armature current. Our analysis up to this point, assumes that the rotating flux depends proportionally on the current magnitude alone. That, in turn, assumes that the magnetic reluctance is the same for all angles of the rotor. This is a bad assumption for a salient-pole rotor. The reluctance along the "direct" or "d"-axis of the rotor is less than the reluctance along the "quadrature" or "q"-axis.



To fully analyze the salient-pole machine, the armature magnetizing reactance  $(X_m)$  needs to be broken up into  $X_{md}$  and  $X_{mq}$ , corresponding to the direct and quadrature axes. The armature voltages and currents are then also broken up into  $v_d$  and  $v_q$ , and  $i_d$  and  $i_a$ , respectively. This is beyond the scope of our class.

# ECE 3600 Synchronous Generator & Motor Examples

(F08 E2) A 60 Hz, 4-pole, 3-phase synchronous generator supplies 90 kW of power to a 4 kV bus. The synchronous reactance is 50  $\Omega$ /phase. The generator emf is 3 kV. Find the following. a) The power angle,  $\delta$ .

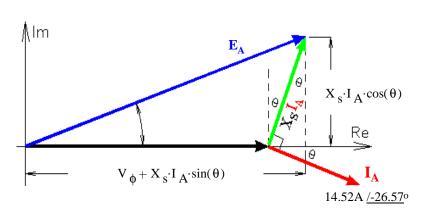
givens  $f := 60 \cdot Hz$  N poles := 4 Assume Y-connected:  $V_{\phi} := \frac{4 \cdot kV}{\sqrt{3}}$  $X_s := 50 \cdot \Omega$   $E_A := 3 \cdot kV$   $P_{3\phi} := 90 \cdot kW$ 

$$P_{1\phi} := \frac{P_{3\phi}}{3} \qquad P_{1\phi} = 30 \cdot kW = \frac{V_{\phi} \cdot E_{A} \cdot \sin(\delta)}{X_{s}} \qquad \delta := a \sin\left(\frac{P_{1\phi} \cdot X_{s}}{V_{\phi} \cdot E_{A}}\right) \qquad \delta = 12.5 \cdot deg$$

b) The total reactive power generated.

Ex. 1

c) Find a new magnitude of the generator emf so that  $Q = 45 \cdot kVAR$ 



$$Q_{1\phi} := \frac{Q}{3} \qquad S_{1\phi} := \sqrt{P_{1\phi}^{2} + Q_{1\phi}^{2}}$$
$$I_{A} := \frac{S_{1\phi}}{V_{\phi}} \qquad I_{A} = 14.52 \cdot A$$
$$(Q_{1\phi})$$

 $\theta := \operatorname{atan}\left(\frac{Q_{1\phi}}{P_{1\phi}}\right) \qquad \qquad \theta = 26.57 \cdot \operatorname{deg}$ 

Notice that  $\theta$  is positive in the downward direction, contrary to the notes. Also notice how that affects the figure at left. Know what you're doing, don't just use formulas!

by Pythagorean theorem:  $\mathbf{E}_{\mathbf{A}} := \sqrt{\left(\mathbf{V}_{\phi} + \mathbf{X}_{s} \cdot \mathbf{I}_{\mathbf{A}} \cdot \sin(\theta)\right)^{2} + \left(\mathbf{X}_{s} \cdot \mathbf{I}_{\mathbf{A}} \cdot \cos(\theta)\right)^{2}}$   $\mathbf{E}_{\mathbf{A}} = 2.713 \cdot kV$ OR  $\mathbf{I}_{\mathbf{A}} := \mathbf{I}_{\mathbf{A}} \cdot e^{-(\mathbf{j} \cdot \theta)}$   $\mathbf{E}_{\mathbf{A}} := \mathbf{V}_{\phi} + \mathbf{I}_{\mathbf{A}} \cdot \left(\mathbf{j} \cdot \mathbf{X}_{s}\right)$   $\mathbf{E}_{\mathbf{A}} = \left|\mathbf{E}_{\mathbf{A}}\right| = 2713 \cdot V$   $\delta = \arg(\mathbf{E}_{\mathbf{A}}) = 13.851 \cdot \deg$ 

$$n := \frac{7200 \cdot rpm}{N_{poles}} \qquad n = 1800 \cdot rpm \qquad \qquad \omega_{m} := n \cdot \frac{2 \cdot \pi \cdot rad}{rev} \cdot \left(\frac{min}{60 \cdot sec}\right) \qquad \qquad \omega_{m} = 188.496 \cdot \frac{rad}{sec}$$

$$OR \qquad \omega_{m} = \frac{\left(\frac{377 \cdot \frac{rad}{sec}}{sec}\right)}{\left(\frac{N_{poles}}{2}\right)} = 188.5 \cdot \frac{rad}{sec}$$
e) The shaft torque.
Often called the
"Prime-mover torque" 
$$P_{3\phi} = \omega T \qquad T := \frac{P_{3\phi}}{\omega_{m}} \qquad T = 477.5 \cdot N \cdot m$$

f) The shaft torque is decreased to half the value found in part e). What is the new P and Q?

P' 
$$_{3\phi} := \frac{1}{2} \cdot P_{3\phi}$$
 P'  $_{3\phi} = 45 \cdot kW$   $\delta := asin\left(\frac{P' \cdot 3\phi \cdot X_s}{3 \cdot V_{\phi} \cdot E_A}\right)$   $\delta = 6.87 \cdot deg$   
 $Q_{3\phi} = -3 \cdot \frac{V_{\phi} \cdot E_A \cdot cos(\delta) - V_{\phi}^2}{X_s} = 53.23 \cdot kVAR$  ECE 3600 Synchronous Mach. Examples

A.Stolp 10/25/11 rev10/9/14, 10/3/22

p1

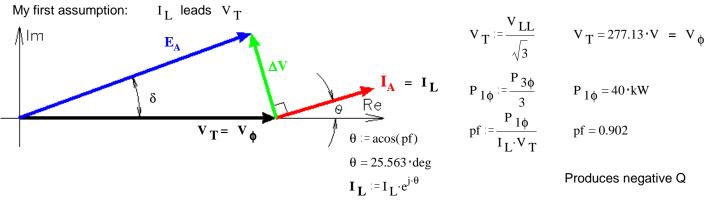
### Ex. 2

(F09 Fin) You make the following measurements on a 3-phase, Y-connected, synchronous generator.

 $P_{30} := 120 \cdot kW$   $V_{LL} := 480 \cdot V$   $I_L := 160 \cdot A$   $X_s := 1.2 \cdot \Omega$ 

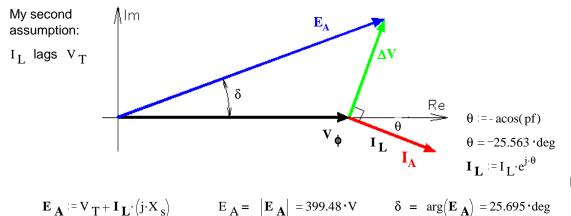
Unfortunately, you don't know the phase angle of current.

a) Draw a phasor diagram of one of the two possible interpretations of these numbers. Find the induced armature voltage ( $E_A$ ) and the power angle,  $\delta$ .  $E_A = ?$   $\delta = ?$ 



 $\mathbf{E}_{\mathbf{A}} := \mathbf{V}_{\mathbf{T}} + \mathbf{I}_{\mathbf{L}} \cdot \left( \mathbf{j} \cdot \mathbf{X}_{s} \right) \qquad \mathbf{E}_{\mathbf{A}} = \left| \mathbf{E}_{\mathbf{A}} \right| = 260.28 \cdot \mathbf{V} \qquad \delta = \arg(\mathbf{E}_{\mathbf{A}}) = 41.718 \cdot \deg$ 

b) Draw a phasor diagram of other possible interpretation of these numbers. Find the induced armature voltage ( $E_{A}$ ) and the power angle,  $\delta$ .  $\delta = ?$ 



Produces positive Q

c) A traveling carnival uses a combination of this generator and the local power company to run its load, mainly induction motors. When the generator is connected to the carnival's power distribution network, it supplies half of the required power, but the current from the power company only decreases by about 30%. Which of the calculations above is most likely correct?

Assumption in a)

Give me the reasoning behind your answer (no calculations required).

The induction motors represent a lagging pf load, they use lots of VARs. If the local generator were supplying those VARs, then the current would go down by about half and quite possibly more. The small reduction in current implies that the generator also consumes VARs (creates negative VARs). That is condition a).

d) What do you change at the generator to reduce the current flow from the power company? Tell me what you adjust and if you turn it up or down.

Turn up the field current.

# ECE 3600 Synchronous Mach. Examples p3

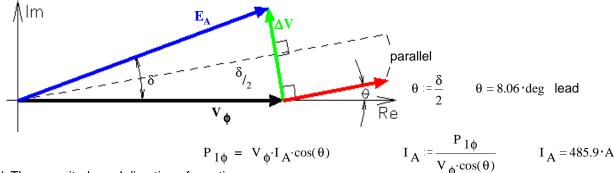
A 60 Hz, 2-pole, Y-connected, 3-phase synchronous generator supplies 15 MW of power to a 18 kV bus. The synchronous reactance is 6  $\Omega$ /phase. The magnitude of the generator emf equals the magnitude of the bus voltage.

givens 
$$V_{\phi} := \frac{18 \cdot kV}{\sqrt{3}}$$
  $V_{\phi} = 10.392 \cdot kV$   $X_{s} := 6 \cdot \Omega$   $P_{1\phi} := \frac{15 \cdot MW}{3}$   $P_{1\phi} = 5 \cdot MW$   
 $E_{A} := V_{\phi}$ 

Find:

a) The power angle,  $\delta$ .  $P_{1\phi} = \frac{E_A \cdot V_{\phi}}{X_s} \cdot \sin(\delta)$   $\delta := asin \left(\frac{P_{1\phi} \cdot X_s}{E_A \cdot V_{\phi}}\right)$   $\delta = 16.13 \cdot deg$ 

b) The complex phase current, (Assume the bus voltage phase angle is 0°).



c) The magnitude and direction of reactive power.

$$Q_{3\phi} = 3 \cdot V_{\phi} \cdot I_{A} \cdot sin(-\theta)$$

 $Q_{3\phi} = -2.125 \cdot MVAR$ 

Since the current leads the voltage, this generator absorbs reactive power (produces -VARs)

 $E_A = 520 \cdot V$ 

 $X_s = 4.544 \cdot \Omega$ 

ν<sub>φ</sub>

δ

E<sub>A</sub>

 $P_{1\phi} = 21.1 \cdot kW$ 

Re

• I<sub>A</sub>

ΔV

 $I_A \cdot X_s$ 

#### Ex. 4

A 60-Hz, three-phase, 6-pole,  $\Delta$ -connected synchronous motor is connected to 480 V and produces 80 hp. The motor draws minimum current with an excitation voltage of  $E_A = 520 \text{ V}$  per phase. Mechanical losses are 5hp.

SO...

givens  $N_{\text{poles}} := 6$   $V_{\phi} := 480 \cdot V$ 

Determine the following:

a) The current.

Minimum current implies pf := 1

$$I_A := \frac{P_1\phi}{V_{\phi}} \qquad I_A = 44.02 \cdot A$$

- b) The line current. I  $_{L} := \sqrt{3} \cdot I_{A}$  I  $_{L} = 76.24 \cdot A$
- c) The synchronous reactance.

by Pythagorean theorem:  $I_A \cdot X_s = \sqrt{E_A^2 - V_\phi^2}$ 

d) The torque.

- $\omega_{\text{mech}} := \frac{4 \cdot \pi \cdot f}{N_{\text{poles}}}$
- e) The rotor power angle.
- f) The maximum power this motor could provide at this excitation voltage.

$$\delta = 90 \cdot \deg$$
  $P_{3\phi} = 3 \cdot \frac{E_A \cdot V_\phi}{X_s} \cdot \sin(\delta) \cdot \frac{1 \cdot hp}{745.7 \cdot W} - 5 \cdot hp = 216 \cdot hp$ 

Note: The current rating of the motor may be exceeded at this load.

 $T_{mech} = \frac{\frac{80 \cdot hp \cdot \frac{745.7 \cdot W}{hp}}{\omega_{mech}} = 475 \cdot N \cdot m$ 

 $\delta = \operatorname{acos}\left(\frac{V_{\phi}}{E_{\Delta}}\right) = 22.62 \cdot \deg$ 

 $\mathbf{X}_{s} := \frac{\sqrt{E_{A}^{2} - V_{\phi}^{2}}}{I_{\Delta}}$ 

 $P_{1\phi} := \frac{85 \cdot hp}{3} \cdot \frac{745.7 \cdot W}{hp}$ 

 $P_{3\phi} = 80 \cdot hp + 5 \cdot hp$ 

## Ex. 3

### Ex. 5

# ECE 3600 Synchronous Mach. Examples p4

(F09 E2, p4) An industrial plant is powered from a 480-V, 3-phase bus and currently draws 60 kW at a power factor of 0.8 lagging. A new mill is to be added at the plant. This mill requires a shaft torque of 600 Nm at 1200 rpm. Your job is to specify a motor which will run the mill and correct the plant power factor at the same time. Be sure to specify the type of motor including the number of poles. Tell me how the motor should be connected to the bus (This is an arbitrary decision here, but it will affect many of your other answers). Specify its minimum hp, voltage, and current ratings. Tell me what the back emf should be. You may assume the synchronous reactance is 1  $\Omega$ /phase and that losses are negligible.

Plant, as is: 
$$P_{3\phi} := 60 \cdot kW$$
  $P_{1\phi} := \frac{P_{3\phi}}{3}$   $P_{1\phi} = 20 \cdot kW$   $pf := 0.8$   
 $S_{1\phi} := \frac{P_{1\phi}}{pf}$   $S_{1\phi} = 25 \cdot kVA$   $Q_{1\phi} := \sqrt{S_{1\phi}^2 - P_{1\phi}^2}$   $Q_{1\phi} = 15 \cdot kVAR$ 

Motor basics

Е

$$N_{\text{poles}} := \frac{7200}{1200}$$
  $N_{\text{poles}} = 6$   $\omega_{\text{mech}} := \frac{4 \cdot \pi \cdot f}{N_{\text{poles}}}$   $\omega_{\text{mech}} = 125.7 \cdot \frac{\text{rad}}{\text{sec}}$   $\left(\frac{377}{3}\right)$ 

Use a 6-pole synchronous motor

The motor power = 
$$P_{m3\phi} = T_{mech} \cdot \omega_{mech} = 75.398 \cdot kW$$
  
The motor power =  $P_{m3\phi} = T_{mech} \cdot \omega_{mech} = 161.111 \cdot hp$  = min hp rating  
 $P_{m1\phi} := \frac{T_{mech} \cdot \omega_{mech}}{3}$   $P_{m1\phi} = 25.133 \cdot kW$   
To fix the plant pf,  $Q_{m1\phi} := \cdot Q_{1\phi}$   $Q_{m1\phi} = -15 \cdot kVAR$   
Phase angle of the current:  $\theta := atan \left(\frac{I \cdot Q_{m1\phi}}{\sqrt{3}}\right)$   $\theta = 30.83 \cdot deg$   
If you select Y-connected  $v_{\phi} := \frac{480 \cdot V}{\sqrt{3}}$   $V_{\phi} = 277.1 \cdot V$  = min voltage rating  
Current per phase:  $I := \frac{\sqrt{P_{m1\phi}^2 + Q_{m1\phi}^2}}{V_{\phi}}$  I = 105.61 · A = min current rating  
 $x_s := 1 \cdot \Omega$   $\Delta V := Le^{10} \cdot x_s \cdot j$   $\Delta V = -54.127 + 90.69j \cdot V$   
motor back emf  $E_A := V_{\phi} - \Delta V$   $E_A = 331.255 - 90.69j \cdot V |E_A| = 343.44 \cdot V = required motor emf$   
 $\delta = arg(E_A) = -15.311 \cdot deg$  (unneeded)  
If you select  $\Delta$ -connected  $V_{\phi} := 480 \cdot V$   $V_{\phi} = 480 \cdot V = min voltage rating$   
 $Z_{s} := 1 \cdot \Omega$   $\Delta V := Le^{10} \cdot X_s \cdot j$   $\Delta V = -54.127 + 90.69j \cdot V$   
motor back emf  $E_A := V_{\phi} - \Delta V$   $V_{\phi} = 480 \cdot V = min voltage rating$   
 $Z_{s} := 1 \cdot \Omega$   $\Delta V := Le^{10} \cdot X_s \cdot j$   $\Delta V = -31.25 + 52.36j \cdot V$   $|E_A| = 513.92 \cdot V = required motor emf$   
 $X_s := 1 \cdot \Omega$   $\Delta V := Le^{10} \cdot X_s \cdot j$   $\Delta V = -31.25 + 52.36j \cdot V$   $|E_A| = 513.92 \cdot V = required motor emf$   
 $Z_s := 1 \cdot \Omega$   $\Delta V := Le^{10} \cdot X_s \cdot j$   $\Delta V = -31.25 + 52.36j \cdot V$   $|E_A| = 513.92 \cdot V = required motor emf$   
 $Z_s := 1 \cdot \Omega$   $\Delta V := Le^{10} \cdot X_s \cdot j$   $\Delta V = -31.25 + 52.36j \cdot V$   $|E_A| = 513.92 \cdot V = required motor emf$   
 $Z_s := 1 \cdot \Omega$   $\Delta V := Le^{10} \cdot X_s \cdot j$   $\Delta V = -31.25 + 52.36j \cdot V$   $|E_A| = 513.92 \cdot V = required motor emf$   
 $Z_s := 1 \cdot \Omega$   $\Delta V := Le^{10} \cdot X_s \cdot j$   $\Delta V = -31.25 + 52.36j \cdot V$   $|E_A| = -513.92 \cdot V = required motor emf$   
 $Z_s := 3600$  Synchronous Mach, Examples p4  $\delta = arg(E_A) = -5.848 \cdot deg$