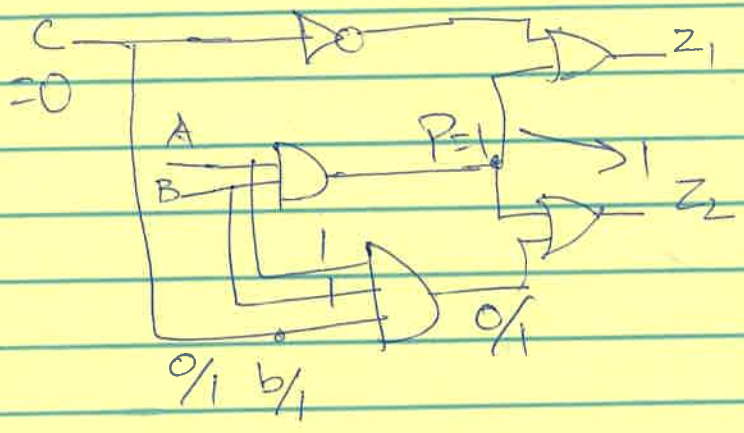


Q1

(a) Test for $b/1$



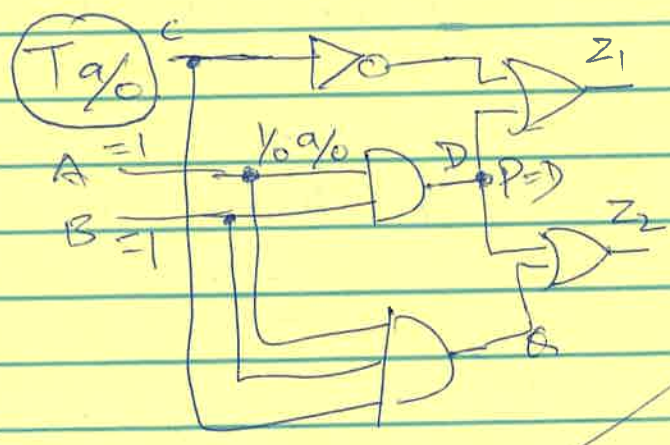
$b/1$ requires $c=0$. $b=0/1 = \bar{D}$

Side-inputs. $A=B=1$. But

$\overline{1} \rightarrow P=1 \Rightarrow z_2=1$

Fault propagation blocked at z_2 . No Test $b/1$.

(b) Distinguish between (fault effects) $a/0, c/0$.



$A=1, B=1, a=D, P=D$

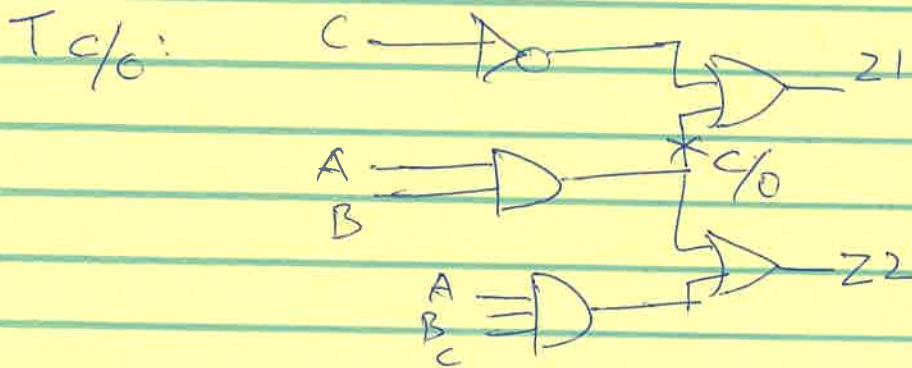
$P \rightarrow z_1$ two outputs
 $P \rightarrow z_2$ to observe fault effect.

$c=0 \rightarrow z_1=1$
 blocks fault @ z_1

but $c=0 \Rightarrow Q=0$
 $Q=0, P=D \Rightarrow z_2=D$

also $c=1, A=1, B=1 \Rightarrow Q=1 \Rightarrow z_2=1$ (blocked)
 But $c=1, P=D \Rightarrow z_1=D$ (observed)

So $T_{a/o}$: $\begin{cases} A=1 \ B=1 \ C=0 : \text{fault observed @ } Z2=D \\ A=1 \ B=1 \ C=1 : \text{ " " @ } Z1=D \end{cases}$
 2 test vectors.



c/o can only be observed @ $Z1$

$c/o \Rightarrow C=1/0 \Rightarrow A=B=1$

$G=1, C=1/0 \Rightarrow Z1=1/0=D$

$A=1 \ B=1 \ C=1 : \text{fault effect observed @ } Z1=D$

$A=1 \ B=1 \ C=1$ 2 common test vector. for $a/o, c/o$.

w/ a/o . $A=B=C=1$
 $Z1=D, Z2=1$

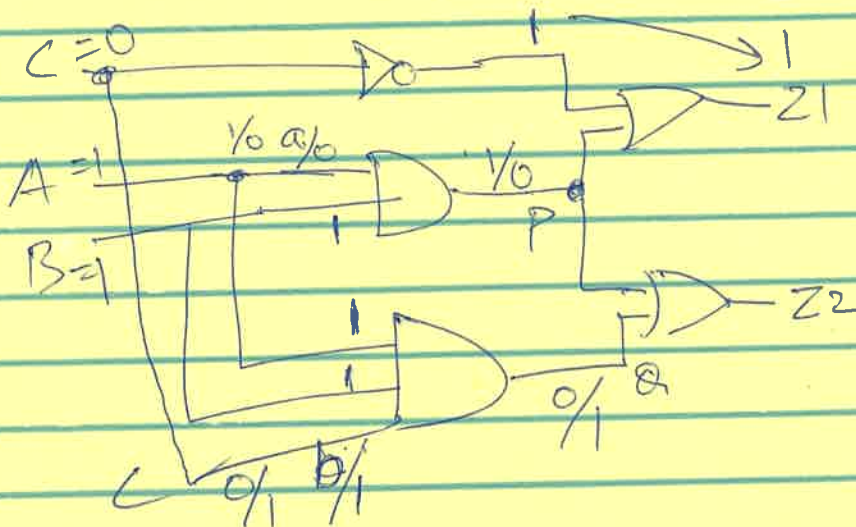
w/ c/o . $A=B=C=1$
 $Z1=D, Z=1$

Same outputs under the same & only common test vector.

Cannot distinguish their effects.

Q1

$\frac{c}{T \{a/0, b/1\}}$



a/0. Excitation $A=1$

b/1. Excitation $C=0 \rightarrow Z1=1$

Focus fault observation only @ Z2

Fault propagation requires $B=1$

$$\Rightarrow \left. \begin{array}{l} P = 1/0 = D \\ Q = 0/1 = \bar{D} \end{array} \right\} \underline{Z2 = D + \bar{D} = 1}$$

No Test $\{a/0, b/1\}$

Q2

(a)

No need to derive tests for indistinguishable faults.

⇓
Equivalent faults.

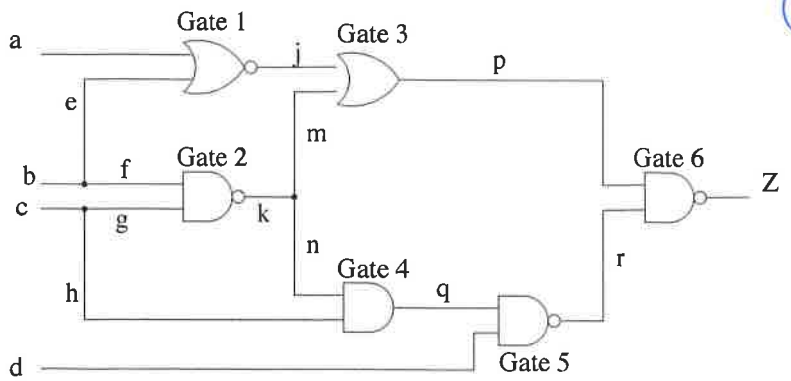


Fig. 3: The circuit diagram related to Checkpoint faults

Find all equivalent faults, pick only one from each equivalence class.

For gate G1: $a/1 = e/1 = j/0$ — ①

G2: $f/0 = g/0 = k/1$ — ②

G3: $j/1 = m/1 = p/1$ — ③

G4: $n/0 = h/0 = q/0$ — ④

G5: $q/0 = d/0 = r/1$ — ⑤

G6: $p/0 = r/0 = Z/1$ — ⑥

From ① - ⑥ sets,

Pick any one equivalent fault, disregard the rest.

I'll keep faults from the first column,

$$\{ a/1, f/0, j/1, n/0, q/0, p/0 \} = 6 \text{ faults}$$

↳ ignore these. If I test for $p/0$, I cannot distinguish it from $r/0$ & $Z/1$, so drop. $r/0, Z/1$

⑥. Checkpoints of the ckt = PIs + Fanout branches

PIs: $a/0, a/1, b/0, b/1, c/0, c/1, d/0, d/1 = 8 \text{ faults.}$

FOB: — $e/0, e/1, f/0, f/1, g/0, g/1, h/0, h/1, m/0, m/1, n/0, n/1 = 12 \text{ faults.}$

Total CKPT faults = $12 + 8 = \underline{20}$

Checkpoint theorem states that it is sufficient ⑦
to test for only the checkpoint faults.

No need to test for other faults.

All chkpts. tested \Rightarrow ~~all~~ the whole CRT is tested.

But, it is not necessary to test all checkpoints. faults.

It might be possible to test for fewer than the
chkpt faults, in our case < 20 tests needed,
as shown in (c).

(c) In (a) we have already found all equivalence
relations. Now we find dominance relations.

$$G1: j/1 > a/0, e/0 \text{ --- } \textcircled{7}$$

$$G2: k/0 > f/1, g/1 \text{ --- } \textcircled{8}$$

$$G3: t/0 > j/0, m/0 \text{ --- } \textcircled{9}$$

$$G4: q/1 > n/1, h/1 \text{ --- } \textcircled{10}$$

$$G5: r/0 > q/1, d/1 \text{ --- } \textcircled{11}$$

$$G6: z/0 > p/1, s/1 \text{ --- } \textcircled{12}$$

Note. $e/1$ is a checkpoint fault.

But from ①. $e/1 = a/1$.
 $a/1 = PI$. So if I test $a/1$, I also tested $e/1$. So remove $e/1$ from the test set.
 = 19 faults

Also combine equiv + domin. relations.

If these 15 faults are testable the whole circuit is testable

From ③ $m/1 = j/1$
 From ⑦ $j/1 \supset a/0$.
 So if I test $a/0$, $j/1$ is tested (due to dominance) and $m/1$ is also tested. (equiv. = $j/1$)
 So, remove $m/1$ from the checkpoint fault list.
 = 18 faults.

Also: from ⑤. $d/0 = g/0$. } $d = PI$. If I test
 " ④ $g/0 = n/0$. } $d/0$, I also test $n/0$.
 Remove $n/0$ fanout branch fault from Test set.
 = 17 faults.

But. $n/0 = h/0$. So, remove $h/0$ too. = 16 faults
 $f/0 = g/0$. - ② So remove $g/0$. \rightarrow 15 faults.

Final list: $a/0, a/1, b/0, b/1, c/0, c/1, d/0, d/1$ } minimal set of
 $e/0, f/0, f/1, g/1, h/1, m/0, n/1$ } 15 tests

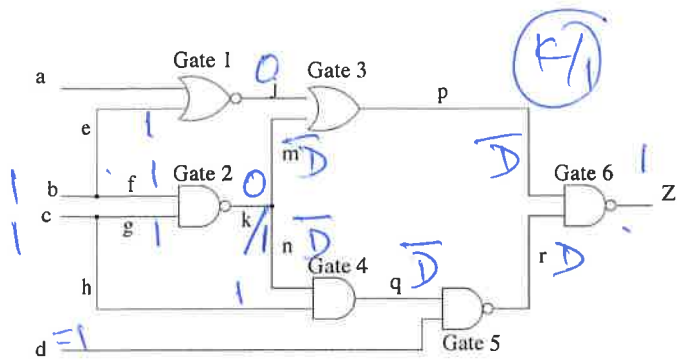


Fig. 3: The circuit diagram related to Checkpoint faults

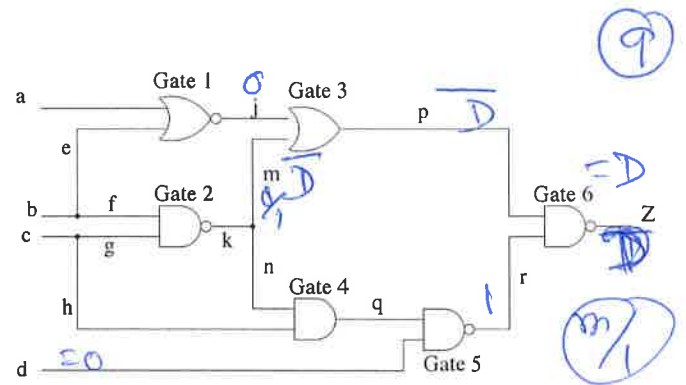


Fig. 3: The circuit diagram related to Checkpoint faults

Q3

$K/1 \quad K=0 \Rightarrow K=\bar{D} \text{ @ } 1$

multipath. $K \rightarrow m \rightarrow p \rightarrow z$
 $K \rightarrow n \rightarrow q \rightarrow r \rightarrow z$

$P=\bar{D}, q=\bar{D}, d=1$
 $\Rightarrow r=\bar{D}$

$Z=1$ ~~0~~

try single path $K \rightarrow m \rightarrow p \rightarrow z$
 put $d=0, r=1$ @ Gate 5

$K=\bar{D}, b=e=1, j=0.$

$m=\bar{D} \quad p=\bar{D} // Z=\bar{D}$
 $r=1$

$a=0 \text{ or } 1$
 $b=1$
 $c=1$
 $d=0.$ } $Z=\bar{D}.$

$m/1: m=0. \Rightarrow m=0/1=\bar{D}$

$k=0.$

$f=1, g=1 \Rightarrow b=1, c=1$
 $d=0.$

$a=0, b=1, c=1, d=0.$

$Z=\bar{D}$

Same as $K/1.$

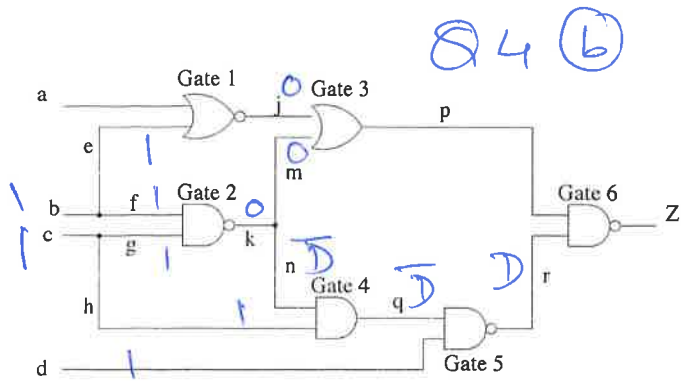


Fig. 3: The circuit diagram related to Checkpoint faults

$n/1$. $n=0$. $n=0/1 = \bar{D}$
 only single path possible.

$n \rightarrow q \rightarrow r \rightarrow Z$.

$\left. \begin{matrix} h=1 = c=1 \\ b=1 \end{matrix} \right\} \rightarrow k=0. n=\bar{D}$
 \downarrow
 $m=0$.

$d=1$

$b=1 \Rightarrow c=1 \Rightarrow \left. \begin{matrix} d=0 \\ m=0 \end{matrix} \right\}$

$\Rightarrow p=0 \rightarrow Z=1$

No test.

$n/1 = \text{redundancy}$.

Put $n=1$ & simplify

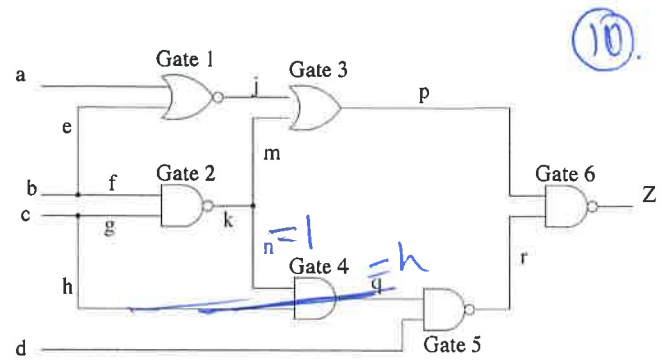


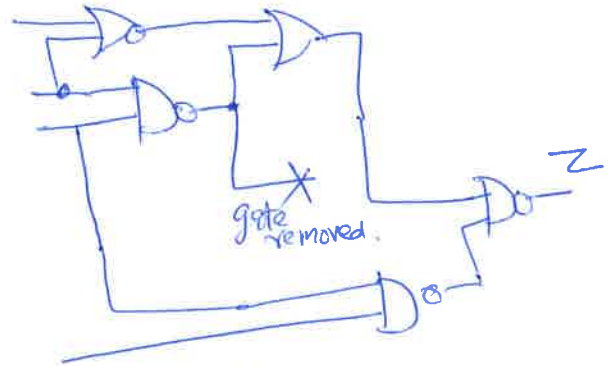
Fig. 3: The circuit diagram related to Checkpoint faults

$n=1$

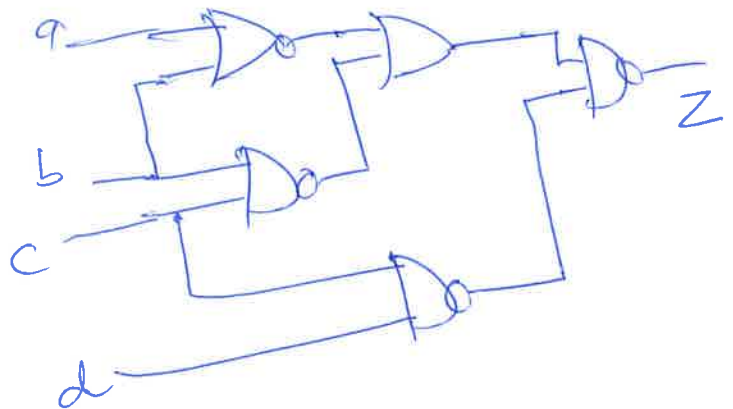
$q=h$.

gate 4 = redundant

remove G4.



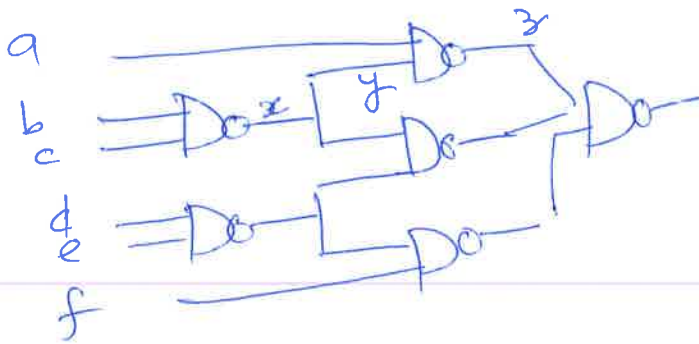
\downarrow



Q4

PI = fanout free, but internal fanouts may exist.

(11)



Given test set T that detects all S/I faults. Does it detect all S/O faults too? Yes, Proof -

Any net is either:

- ① Primary input = gate input; eg. 'a'.
- ② Fanout stem = gate output eg. net 'x'
- ③ Fanout branch = gate input, eg. net 'y'
- ④ Non-fanout gate output, eg. 'z'.

Nand input S/O = output S/I

If output S/I tested, gate input S/O tested.

⇒ all PI S/O tested, eg. $a/O = z/I$
 and all fanout branches tested. $y/O = z/I$
 takes care of ① and ③.

Nand Gate { output S/O dominates gate input S/I
 eg. $x/O > b/I$ T detects b/I (given)
 So $T \parallel x/O$ (given)

this takes care of ② & ④.

All S/O also tested.

13

Q5

was a free gift experiment.